

Table of drying gradient.

Warning: The following drying gradient table is supplied as a guideline only, since the wood is different all over the world. Always when drying a new specie and/or thickness for the first time you should/must take extra care and look for anything that should alarm you. This is prudent standard safety measure, which should always be observed.

Suggested drying gradient for each specie group and three separate thicknesses:

Thickness mm / inches	Less than 30mm / 5/4"	30 - 52mm 5/4 - 8/4"	More than 52mm / 8/4"
Specie group 1	2.5 - 3.0	2.3 - 2.8	2.2 - 2.7
Specie group 2	1.7 - 2.2	1.5 - 2.0	1.4 - 1.9
Specie group 3	1.6 - 2.1	1.4 - 1.9	1.3 - 1.8
Specie group 4	1.5 - 2.0	1.3 - 1.8	1.1 - 1.6

If you would like a more careful approach, you should take the lower values and for a faster drying use the higher values. Your standard drying should be a value in between the two numbers.

When drying a specie fo the first time we strongly suggest using the careful approach

The four drying groups are based on how much drying pressure you can create with minimum drying stresses and thereby reducing the degrade to a minimum and acceptable level.

[View a table of common species and which group they belong to.](#)